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### (54) Title of the Invention Cosmetic

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## Specification

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1. Title of the Invention

Cosmetic

2. Claims

A cosmetic characterized by blending<sup>35</sup> vitamin A with estrogen.

3. Detailed Description of the Invention

(Field of the Invention)

The present invention relates to a<sup>40</sup> cosmetic capable of remarkably improving the softness, resiliency and surface condition of skin. More specifically, the present invention provides a cosmetic characterized by blending vitamin A with<sup>45</sup> estrogen as active ingredients. The cosmetic of the present invention is capable of providing hydration to the skin, improving physiological functions of the skin and remarkably improving softness, resiliency<sup>50</sup> and surface condition of the skin.

(Prior Art)

As skin ages, its water retention ability decreases, resulting in dry, rough and coarse skin texture without moisture. This is 5 caused by reduced glycosaminoglycans in the skin with aging.

The prior cosmetics were compounds 30 with insufficient glycosaminoglycans in the

skin, wherein the hyaluronic acid with strong ability of water retention was capable of providing appropriate hydration to the skin to make it smooth (Japanese Patient Publication No. S 33-500 and Japanese Patient Publication No. S 55-160712). However, due to limited effects of supplementing moisture-retention ingredients from outside the skin, the formulation contains physiologically active substance related to synthesis of hyaluronic acid, thereby enhancing the internal working function and humectant properties of the skin. For example, there are a cosmetic containing estrogen capable of enhancing biosynthesis of dermic hyaluronic acid and a cosmetic for synergistic effects by combining estrogen and glycosaminoglycan (a technique as disclosed in Japanese Published Unexamined Application No. S53-25311), and a cosmetic containing vitamin Α or a combination of glycosaminoglycan and vitamin A to enhance the biosynthesis of epidermal hyaluronic acid (a technique as disclosed in Japanese Published Unexamined Application No. S60-252405).

(Problems to be Solved by the Invention)

The long-term recovery effect is not adequate in the cosmetic blended with glycosaminoglycan only because the 55 glycosaminoglycan supplemented from outside the skin can be easily washed away by face washing and sweating. A long-term effect can be expected from estrogen and vitamin A that work on the inside of the 60 skin, but of most products with the estrogen effects on dermis, a cosmetic blended with estrogen and glycosaminoglycan is closely related to the epidermal state and has little effect on delivering appropriate hydration to 65 the skin surface, and of most products with 15 the vitamin A effects on epidermis, a cosmetic blended with vitamin A and glycosaminoglycan is believed to have little effect on dermis controlling resiliency and 70 appropriate tension of the skin. Therefore, 20 the prior techniques are not adequate in enhancing the moisture retention of all skin tissues, and do not show to have sufficient effects on softness, resiliency and humectant 75 properties of the skin.

25 (Means for Solving the Problems in the Invention)

The inventors of the present invention have focused on studying a cosmetic80 blended with estrogen that makes the skin 30 resilient and elastic by increasing the biosynthesis of glycosaminoglycan in the epidermis, and enhancing the biosynthesis of vitamin A and dermal glycosaminoglycan85 that helps to smooth and appropriately hydrate the skin, and the present invention was completed with the findings that the skin softness, resiliency and surface condition were remarkably improved by 90 blending with vitamin A, estrogen or glycosaminoglycan alone, the combination of estrogen and glycosaminoglycan, as well as the combination of vitamin A and glycosaminoglycan.

Accordingly, the present invention provides a cosmetic obtained by blending the combination of vitamin A and estrogen, capable of enhancing biosynthesis of glycosaminoglycan of the entire skin 00 including epidermis and dermis, and keeping the skin in balance, thereby providing hydration to the skin, enhancing the softness and humectant properties of the

skin and helping to prevent skin aging, such as feel of dryness.

The invention is explained in details below.

The estrogen of the invention is optionally selected from one or more among, for example, retinol, retinal, 17- $\beta$ -estradiol, estrone, estriol, diethylstilbestrol, hexestrol and etc.. The blending amount is between 0.0001 weight% and 0.05 weight% (the amount less than 0.0001% will have no effect and that more than 0.05% will have a risk of side effects, and the range between 0.001 and 0.01% is preferred).

The vitamin A of the invention is optionally selected from one or more of, for example, retinol, retinal, dehydroretinol, dehydroretinal and esters thereof, or provitamins such as carotene, lycopene, zeaxanthin, cryptoxanthin, echinenone and etc.. The blending amount of vitamin A is between 0.0001 weight% and 0.05 weight% (an amount of less than 0.0001% will have no effect and that of more than 0.05% will have a risk of side effects, and the prefered range is from 0.001 to 0.01%).

In addition, the ratio of estrogen and vitamin A that is effective for skin is preferably in the range of 1:1/2-2.

In addition to these ingredients, the cosmetic of the present invention can also be formulated with various essential ingredients generally used in cosmetic and pharmaceutical products, for example, aqueous ingredient, powder ingredient, oil, surfactant. humectant. thickener. antioxidant, flavor, coloring materials, ultraviolet ray absorber, vitamins, pharmaceutical agents and etc., at a range not impairing the effectiveness of the present invention. Also, different from the composition ratio of vitamin A and estrogen stated above, the glycosaminoglycan is blended in the range between 0.01% and 10% to supplement the cosmetic produce with the effects of vitamin A and estrogen (the blending ratio of less than 0.01% is not sufficient to deliver the effect, but that of more than 10% is undesirable).

Furthermore, glycosaminoglycans used herein are, for example, hyaluronic acid, chondroitin sulfate A, chondroitin sulfate B, chondroitin sulfate C, etc., and/or salts

thereof. The bases forming the salt of glycosaminoglycan can be inorganic salts such as lithium hydroxide, potassium hydroxide, etc., organic salts such as 10 triethanolamine, etc., and base amino acids such as lysine, arginine,  $\beta$ -amino, etc.

The present invention and its effects are described using the following embodiments.

(The space below is intentionally left blank)

		Embodimen	Control	Control	Control
		t 1	Example 1	Example 2	Example 3
Ingredien	Stearic acid	10.0	"	"	"
t A					
	Stearyl alcohol	5.0	"	"	"
	Stearic acid butyl	8.0	"	"	"
	Stearic acid monoglycerin ester	3.0	"	"	"
	Retinyl estradiol	0.004	0.004	_	_
	Retinol	0.004	_	0.004	_
	Flavor	Appropriate	"	"	"
		amount			
Ingredien	Propylene glycol	5.0	"	"	"
t B					
	Glycerin	8.0	"	"	"
	Ion exchange water	Residual	"	"	"

### (Manufacturing method)

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Ingredient 1,3-butylene glycol

Ingredient A (oil phase) and ingredient 30 B (aqueous phase) were completely dissolved respectively by heating to 70  $\square$ and then the oil phase was mixed and emulsified in aqueous phase, and the 20 manufacturing was completed when it had35 been cooled to  $30 \square$  with a heat exchanger. (Tests used)

Tests were used to evaluate the effects of the cosmetic of the present invention. 2 received the cream of Control Example 1, Group 3 received the cream of Control Example 2 and Group 4 received the cream of Control Example 3. The creams were all tropically applied, once daily for 20 days. After 20 days, the effectiveness was determined based on the two indexes, "resiliency and elasticity of skin" and "moisturized feel of skin". Results are shown in Table 1.

(The space below is intentionally left blank)

Forty w	oman panelists were divided int	o 440							
groups with 10 in each group. Group 1 Table 1									
_	the cream of Embodiment 1, Gre	_							
Evaluation	items	Embodi	ment 1	Control		Control	-	Control	
				Exampl	le 1	Examp	le 2	Example 3	
Resiliency	and elasticity of skin	9/10_**		6/10**		3/10 ss		0/10 <sup></sup> sss	
Moisturize	d feel of skin	8/10_**	*	2/10  ss		6/10**	(	0/10 <sup></sup> sss	
a) Numb	per of subjects/members believed	d to 50	(teste	d with	$X^2$ )				
have response				sss There is a significant difference for					
*** There is a significant difference for				Embodiment 1 as the risk ratio $P < 0.001$					
Control Example 3 as the risk ratio P <				ss. There is a significant difference for					
0.001				Embodiment 1 as the risk ratio $P < 0.01$					
** There is a significant difference for 55									
Control Example 3 as the risk ratio P <				Formulation 2 Lotion					
0.001	•								
			Embo	odiment	Control	С	ontrol	Control	
			2		Example	4 E:	xample 5	Example	e 6
Ingredient A	Ethanol		5.0		"	"		"	
	POE oleyl alcohol ether		2.0		"	"		"	
	Retinyl estradiol		0.003	3	0.003	_	_	_	
	Retinol		0.003	3	_	0.	003	_	
	Flavor		Appr	opriate int	"	"		"	

10.0

	-					
	В	Glycerin Purified water	5.0 Residual	"	"	n n
		Sodium hyaluronate		0.2	0.2	
5	Ing ingredie uniform tempera	anufacturing method) gredient A (oil phase) is added to 15 nt B (aqueous phase), and is ly emulsified by a homomixer at the ture of 70 and is then cooled. ests used)	and Group Example 6 applied fo determined	4 receive 5. The pro- r a month d based o	ed the pro oducts we h. The eff n whether	trol Example 5 duct of Control re all tropically ectiveness was the rough skin hown in Table
	For their sy	rty panelists spontaneously reporting <sup>20</sup> mptoms of skin were divided into	(The blank)	space b	elow inte	entionally left
10	of Emb	oups. Group 1 received the product odiment 2, Group 2 received the of Control Example 4, Group 3	Table 2			
		Embodiment	2 Control E 4	Example Co 5	ntrol Exampl	le Control Example
	Number o	f subjects with improvements in the 9/10_***	4/10*s		.0*s	0/10 <sup>-</sup> sss
	rough skin Number of					
		ere is a significant difference for	These	results	showe	d a cosmetic
25		Example 6 as the risk ratio P <	formulated	d with vi	tamin A a	and estrogen is of "improving
	Control	e is a significant difference for Example 6 as the risk ratio $P < 0.0540$	"resilienc	y" and "r	noisturize	enhancing the ed feel" of skin
30	sss The Embodi	with $X^2$ )  are is a significant difference for ment 2 as the risk ratio $P < 0.001$ re is a significant difference for	combination glycosami estrogen and	on of noglycan	vitami , or co	ombination of
2.5	Embodi	ment 2 as the risk ratio $P < 0.05$ 45 with $X^2$ )	The further des	example scribed as	es of form	nulations are
35	Hydrophol	pic titanium oxide microparticles	POLIII	uiauon 3	Toundanc	7.0
	Isostearic a	acid triglyceride				2.0
	2-octyldod Liquid par	lecyl neopentanoate affin				8.0 3.0
	Cetyl alcol	hol				5.0
	Candelilla POE (25) 1	wax nonostearate				2.0 2.0
	Sorbitan m	nonostearate				1.0
	Yellow iro Colcothar	n oxide				1.3 0.8
		ylene glycol			4.0	
	Methylp				0.2	
		hyaluronate			0.5	
	Flavor	4.11			0.2	
	Diethyls Retinal	stilbestrol			0.002 0.002	
	Purified	water			0.002 Residual	
		ment 4 Back				
		yl alcohol			20.0	
	Ethanol				20.0	
	Sodium	hyaluronate			0.2	

Glycerin	5.0	
Flavor	0.3	
Ethinyl estradiol	0.004	
Retinal	0.004	
Purified water	Residual	
Embodiment 5 Oil		
Squalane	47.0	
Castor oil	47.0	
Diethylstilbestrol	0.005	
Retinal	0.005	
Purified water	Residual	
	Patent Applicant	POLA
	Chemical Industries, Inc.	

separate sheet for the section of "Claims" in

sections of "Title of the Invention" and

(2) Revisions have been made for the 90

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the Specification.

- Appendix 1 -

[Publication Classification] Revision published pursuant to provisions under Article 17(2) of the Patent Law [Department/Section] Section 2 of Department 3 [Issuing Date] 14 March 1995 5 [Publication Number] H1-0412 [Publication Date] 10 February 1989 [Annual Serial Number] Public Official Gazette 1-405 [Application Number] S62-196928 [International Patent Classification - 6<sup>th</sup> Edition] H9051-4C 10 A61K 7/00 G 9051-4C 7/48 9053-4C Amendments "Detailed Description of the Invention" in 15 1 August 1994 the Specification as follows. To Director General of Patent Office, 55 The word "cosmetic" 1. Indication of the Case mentioned in line 1 on page 3 Patient No. 196923 of 1987 in the Specification is revised 20 (2) Title of the Invention as "skin cosmetic". Skin cosmetic 60 The word "cosmetic" 3. Person Making the Revision mentioned in line 1 on page 10 Relationship with the case Patent in the Specification is revised as "skin cosmetic". Applicant 25 The "vitamin A... cosmetic" 6-48 Yayoi-cho, Shizuoka-shi. Shizuoka, Japan 65 mentioned in lines 11-13 on POLA Chemical Industries, Inc. page 11 in the Specification is 4. Agent removed. Postal Code 107 The "that" mentioned in line 30 1-9-15, Akasaka, Minato-ku, Tokyo, on page 1 in the 70 Specification is revised as Japan Short-Wave Broadcasting "that related to skin cosmetic". Nippon The word "cosmetic" House mentioned in line 5 from the Tel.: 03 (3583) 7058 35 (7849)Attorney Toshiro bottom on page 4, line 1 on 75 Mitsuishi page 6, line 7 on page 9 and line 2 on page 14 in the The same domicile as above Specification is revised as (7448)Attorney Tadataka Mitsuishi "skin cosmetic". 40 The word "formulation 5. Date of Notifying the Reason for example" mentioned in line 9 Rejection 80 Spontaneously on page 14 in the Specification 6. Item for Revision is revised as "embodiment". The word "formulation" The sections of "Claims", "Title of the 45 Invention" and "Detailed Description of the mentioned in line 10 on page Invention" in the Specification 85 14 in the Specification is revised as "embodiment". 7. Contents for Revision (1) Revisions have been made on a 8. Table of Contents of Attached

8. Table of Contents of Attached Documents

(1) Revised Claims 1 End

# Revised Claims

A skin cosmetic characterized by blending vitamin A with estrogen.

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- Appendix 2 -